










# Model specifications



Based on material strength of 28 ton/inch<sup>2</sup>.

		MULTI 60	MULTI 70	MULTI 80	MULTI 95	MULTI 125	MULTI 140	MULTI 175
 <b>Punching</b>	maximum capacity	1 1/4 x 1/2	1 x 3/4	1 1/8 x 3/4	1 1/16 x 1	1 3/8 x 1	1 1/2 x 1	1 1/2 x 1 1/4
	diameter x thickness	2 1/4 x 5/16	2 1/4 x 11/32	2 1/4 x 3/8	2 1/4 x 1/2	2 1/4 x 5/8	2 1/4 x 5/8	2 1/4 x 7/8
	stroke length	2 1/8	2 1/8	2 1/8	3 1/8	3 1/8	3 1/8	3 1/8
	standard throat depth	12	12	12	14	14	14	25
	deep throat model	25	25	25	25	25	25	25
	largest hole - std. equipment	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
	largest hole (optional) (*)	6 3/8	6 3/8	6 3/8	6 3/8	9	9	9
	maximum section	12	12	12	12	12	12	15
	working height	40 1/2	40 1/2	42 5/16	40 5/16	41 1/2	41 1/2	44 5/8
 <b>Shearing</b>	flat bar - max. thickness	9 x 3/4	12 x 3/4	12 x 3/4	15 x 3/4	15 x 1	16 x 1	15 x 1 3/16
	flat bar - max. width	14 3/4 x 3/8	14 3/4 x 5/8	18 x 5/8	18 3/4 x 5/8	24 x 5/8	23 x 3/4	24 x 3/4
	angle flange trim - max. 45°	4 x 3/8	4 x 3/8	4 x 3/8	5 x 3/8	5 x 3/8	5 x 3/8	5 x 3/8
	working height	35	35	35	35	35 3/8	35 3/8	35 3/8
 <b>Angle cutting</b>	90° cut	5 3/16 x 1 1/2	5 3/16 x 1 1/2	6 x 1 1/2	6 x 5/8	6 x 3/4	6 x 3/4	8 x 3/4
	45° mitre (true int./ext.)	2 3/4 x 3/8	2 3/4 x 3/8	2 3/4 x 3/8	3 x 3/8	3 x 3/8	3 x 3/8	3 x 3/8
	working height	44 1/2	44 1/2	45 1/2	45 1/2	45 5/8	45 5/8	45 5/8
 <b>Section cutting</b>	round/square	1 3/4	1 3/4	1 3/4	2	2 1/8	2 1/8	2 1/2 / 2 1/2
	channel/beam (**) (*)	5 3/16 x 2 1/2	5 3/16 x 2 1/2	5 3/16 x 2 1/2	6 x 3 1/2	8 x 4	8 x 4	12 x 5
	Tee (**) (*)	3 1/2 x 1 1/2	3 1/2 x 1 1/2	3 1/2 x 1 1/2	4 x 1 1/2	5 x 1 1/2	5 x 1 1/2	6 x 5/8
 <b>Notching</b>	material thickness	3/8	3/8	1/2	1/2	1/2	1/2	5/8
	width - rectangle	1 3/4	1 3/4	1 1/2	2	2 3/8	2 3/8	2 3/8
	depth - rectangle	3 1/2	3 1/2	3 1/2	4	4	4	4
	depth - Vee (*)	2 3/8	2 3/8	2 3/8	2 3/4	3 1/8	3 1/8	3 1/8
	angle flange - max. profile	4 x 3/8	4 x 3/8	4 x 3/8	4 x 1/2	4 x 1/2	4 x 1/2	4 3/8 x 9/16
	working height	35	35	35	35	35 3/8	35 3/8	35 3/8
 <b>Corner notch (*)</b>	maximum capacity	10 sq x 5/64	10 sq x 5/64	10 sq x 5/64	10 sq x 5/64	10 sq x 5/64	10 sq x 5/64	10 sq x 5/64
 <b>Tube notch (*)</b>	maximum outside diameter	3 1/4	3 1/4	3 1/4	4 1/4	4 1/4	4 1/4	6 1/2
 <b>Bending (*)</b>	bar bend. max. capacity	10 x 1/2	10 x 1/2	10 x 5/8	10 x 3/4	10 x 7/8	10 x 7/8	10 x 1
	sheet bend. max. capacity	24 x 1/4	24 x 1/4	24 x 1/4	24 x 1/4	24 x 1/4	28 x 1/8	27 x 1/4
 <b>Punching at notch station (*)</b>	throat depth	5	5	5	5	5	5	5
	maximum capacity	1 1/2 x 1/4	1 1/2 x 5/16	1 1/2 x 5/16	1 1/2 x 3/8	1 1/2 x 1/2	1 1/2 x 1/2	1 1/2 x 1/2
<b>Technical data</b>	motorpower (Hp)	7,5	7,5	10	10	10	12,5	15
	net weight - std. throat (lbs)	3,462	3,572	4,245	5,292	6,836	6,968	12,679
	gross weight - std. throat (lbs)	3,737	3,837	4,619	5,821	7,431	7,563	13,164
	machine dim. (L x W x H) (")	65 x 28 x 72	65 x 28 x 72	69 x 28 x 72	75 x 31 x 75	79 x 32 x 80	79 x 32 x 80	106 x 44 x 85
	packed dim. (L x W x H) (")	69 x 34 x 79	69 x 34 x 79	75 x 34 x 79	81 x 37 x 82	79 x 32 x 80	85 x 38 x 87	112 x 50 x 95

Illustrations, dimensions, weights... are not binding as designs are constantly being reviewed.

(\*) optional equipment

(\*\*) other profiles are also possible