

Model specifications



Based on material strength of 450 N/mm².

		MULTI 60	MULTI 70	MULTI 80	MULTI 95	MULTI 125	MULTI 140	MULTI 175	
	Punching								
	maximum capacity (mm)	29 x 15	26 x 20	28 x 20	27 x 25	35 x 25	39 x 25	40 x 32	
	diameter x thickness (mm)	57 x 8	57 x 9	57 x 10	57 x 12	57 x 16	57 x 17	57 x 22	
	stroke length (mm)	55	55	55	80	80	80	80	
	standard throat depth (mm)	305	305	305	355	355	355	625	
	deep throat model (mm)	625	625	625	625	625	625	625	
	largest hole - std. equipment (mm)	57	57	57	57	57	57	57	
	largest hole (optional) (*) (mm)	160	160	160	160	225	225	225	
maximum section (mm)	305	305	305	305	305	305	380		
working height (mm)	1100	1100	1090	1040	1060	1060	1120		
	Shearing								
	flat bar - max. thickness (mm)	230 x 20	300 x 20	300 x 20	380 x 20	380 x 25	400 x 25	380 x 30	
	flat bar - max. width (mm)	375 x 10	375 x 15	450 x 15	480 x 15	600 x 15	600 x 20	600 x 20	
	angle flange trim - max. 45° (mm)	100 x 15	100 x 15	100 x 15	120 x 15	120 x 15	120 x 15	120 x 15	
working height (mm)	890	890	890	890	900	900	900		
	Angle cutting								
	90° cut (mm)	130 x 13	130 x 13	150 x 13	150 x 15	150 x 18	150 x 18	200 x 20	
	45° mitre (true int./ext.) (mm)	70 x 10	70 x 10	70 x 10	80 x 10	80 x 10	80 x 10	80 x 10	
working height (mm)	1130	1130	1155	1155	1160	1160	1160		
	Section cutting								
	round/square (mm)	45	45	45	50	55	55	65/55	
	channel/beam (**)(*) (mm)	130 x 65	130 x 65	130 x 65	160 x 90	200 x 100	200 x 100	300 x 125	
Tee (**)(*) (mm)	90 x 12	90 x 12	90 x 12	100 x 12	120 x 12	120 x 12	150 x 15		
	Notching								
	material thickness (mm)	10	10	12	13	13	13	16	
	width - rectangle (mm)	45	45	40	52	60	60	60	
	depth - rectangle (mm)	90	90	90	100	100	100	100	
	depth - Vee (*) (mm)	60	60	60	70	80	80	80	
	angle flange - max. profile (mm)	100 x 10	100 x 10	100 x 10	100 x 13	100 x 13	100 x 13	110 x 14	
working height (mm)	890	890	890	890	900	900	900		
	Corner notch (*)	maximum capacity (mm)	250 sq x 2	250 sq x 2	250 sq x 2	250 sq x 2	250 sq x 2	250 sq x 2	
	Tube notch (*)	maximum outside diameter (mm)	83	83	83	108	108	108	165
	Bending (*)	bar bend. max. capacity (mm)	250 x 12	250 x 13	250 x 15	250 x 20	250 x 22	250 x 25	
	sheet bend. max. capacity (mm)	500 x 3	500 x 3	500 x 3	500 x 3	700 x 3	700 x 3	700 x 4	
	Punching at notch station (*)	throat depth (mm)	125	125	125	125	125	125	
	maximum capacity (mm)	38 x 7	38 x 8	38 x 8	38 x 10	38 x 12	38 x 12	38 x 13	
	Technical data	motorpower (kW)	5,5	5,5	7,5	7,5	7,5	9	11
	net weight - std. throat (kg)	1570	1620	1925	2400	3100	3160	5750	
	gross weight - std. throat (kg)	1695	1740	2095	2640	3370	3430	5970	
	machine dim. (L x W x H) (cm)	164 x 71 x 183	164 x 71 x 180	176 x 71 x 183	190 x 79 x 191	200 x 80 x 203	200 x 80 x 203	270 x 112 x 216	
	packed dim. (L x W x H) (cm)	175 x 86 x 200	175 x 86 x 197	191 x 86 x 200	205 x 94 x 209	215 x 95 x 221	215 x 95 x 221	285 x 127 x 241	

Illustrations, dimensions, weights... are not binding as designs are constantly being reviewed.

(*) optional equipment

(**) other profiles are also possible